

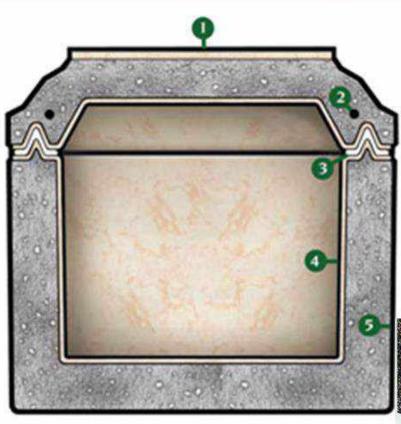
# Burial Catalog 2023



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## The Importance of the Vault

## THE ANATOMY OF A DORIC VAULT



- 1. Decorative carapace for added strength that features personalized nameplate & emblem.
- 2. Steel reinforced cover for added strength.
- 3. Inner liner of touch ABS Fiberlon®, Lustra-Tech® or Durapreme® bonded to minimum 5000 psi reinforced concrete base and cover
- 4. Doric's Integra-Seal® forms an extra barrier from moisture after the vault is sealed
- 5. Exterior of vault has a hand-applied water resistant coating



## The Importance of the Vault







When the burial vault is set at the cemetery it often looks like this. At the conclusion of services the casket is placed in the vault; the vault is sealed above ground and carefully lowered into the grave.



#### **OLYMPIAN**<sup>®</sup>

The Doric Olympian® burial vaults are unmatched in the burial vault industry today. Designed for families who desire only the best for their loved one, the Olympians® are known for their handcrafted beauty, superior strength and durability. The Olympian® vaults offer a fourth layer of material to surround the casket. This outer casing of durable bronze or stainless steel forms an extra barrier against the elements occurring naturally in the ground. Each Doric Olympian® is formed from the high strength 5000 psi reinforced concrete, bonded to ribbed inner liner of fiber-enhanced Doric Fiberlon®. Bronze or stainless steel is then chemically bonded to the inner liner for additional stability. The entire unit is then encased in hand brushed and clear coated bronze or stainless steel.

Backed by the DORIC full 100 year warranty.

The careful detail of the Doric Olympian® makes them a new standard in premium burial vaults. Each Olympian Bronze or Olympian Stainless Steel forms a lasting tribute to a life well lived. Matching metal nameplate and metal standard emblem, as well as vinyl personalization available.





Options for Premium Vaults: Choice of two tone standard paint colors included. Vinyl emblem personalization available.

**DIMENSIONS:** Inside: 30" W x 86" L x 20" H Outside: 35" W x 91" L x 34" H Grave Size- 3' W x 8' L





Triple wall protection combines the durability of reinforced concrete with an ABS Fiberlon® plastic liner for extra strength. Cover carapace is also covered in gleaming bronze for added beauty. Decedent nameplate and appropriate decorative emblem. Bar Handles and subtle elegance. Textured exterior highlighted with two-tone paint to complement the casket selection. Backed by the DORIC full 100 year warranty.





Triple wall protection combines the durability of reinforced concrete with an ABS Fiberlon® plastic liner for added protection and beauty of a copper inner liner for extra strength. Cover carapace is also covered in rich copper for added beauty. Decedent nameplate and appropriate decorative emblem. Bar handles add subtle elegance. Textured exterior highlighted with two-tone paint to complement the casket selection. Backed by the DORIC full 100 year warranty.



## Athenian Source

Triple wall protection combines the durability of reinforced concrete with an ABS Fiberlon® plastic liner for added protection and the beauty of a stainless steel inner liner for extra strength. Cover carapace is also covered in brilliant stainless steel for added beauty. Decedent nameplate and appropriate decorative emblem. Bar handles add subtle elegance. Textured exterior highlighted with two-tone paint to complement the casket selection. Backed by the DORIC furl 100 year warranty.





Double wall protection combines the durability of reinforced concrete with an ABS Lustra-Tech® plastic liner strengthening ribs on all sides for added protection. Matching cover carapace also uses ABS Lustra-Tech for an elegant marble-look finish highlighted by symbolic Greek key and wheat designs. Decedent name and dates of birth and death placed on carapace for added security. Bar handles add subtle elegance. Textured exterior highlighted with two-tone paint to complement the casket selection. Backed by the DORIC full 75 year warranty. Included options: choice of two tone standard paint colors included with Vinyl emblem. Name/Dates of deceased directly carapace in large letters, in lieu of nameplate.

**DIMENSIONS:** Inside: 30" W x 86" L x 20" H Outside: 35" W x 91" L x 34" H Grave Size- 3' W x 8' L



White Patrician

**Black Patrician** 



**DIMENSIONS:** Inside: 30" W x 86" L x 20" H Outside: 35" W x 91" L x 34" H Grave Size- 3' W x 8' L





Double wall protection combines the durability of reinforced concrete with a Durapreme® polystyrene plastic inner liner with strengthening ribs on all sides for added strength. Six decorative handles for added beauty. Textured exterior highlighted with two-tone paint to complement the casket selection. Backed by the DORIC full 50 year warranty.

Included Options: choice of two tone standard paint colors included with only our standard emblems, no customization emblem available. Nameplate with Name/Dates of the deceased included.





Double wall protection combines the durability of reinforced *concrete* with a Durapreme® polystyrene plastic inner liner with strengthening ribs on all sides for added strength. Textured exterior solid color paint to complement the casket selection. Backed by the DORIC full 50 year warranty.

Included Options: choice of one standard paint color and standard emblem, Nameplate with Name/Dates of the deceased.



DIMENSIONS: Inside- 30" W x 86" L x 23" H Outside: 34" W x 90" L x 33" H Grave Size- 3' W x 8' L



#### Delphi

Outer container features single wall protection of durable reinforced concrete, unlined, sealed.



## Concrete Box unsealed

#### Personalization-Standard Vault Colors

Superior Quality Burial Vaults



We have a variety of standard colors available to complement the casket selection.

Custom paint charge will apply for any color other than standard colors below.



Two tone colors only available in the following Doric vaults:

Bronze Lydian Athenian Patrician Phoenix Tiara



One tone colors available in the following Doric vaults: Titan



Pictured is a Titan Doric Vault painted in a one tone: gold color.

Pictured is a Bronze Doric Vault painted in a two tone color: bronze with gold highlights.



#### The Laurel Line

#### **Galvanized-Silver**

Using a hot-dipped galvanizing process, metal in the base and dome of these vaults is treated with a zinc iron allow to enhance metal durability. Offered in 10 GA and 12 GA



Interior Exterior 30.5" x 86" x 24.5" 33.5" x 89" x 28.5"

#### **Textured Copper and Silver**

This steel burial vault is double coated with a finish technique that produces a distinctive wrinkle textured. Offered in 12 Ga.





#### **Oversized Textured Silver**

#### Oversized Dimensions:

| W x L x H Interior | W x L x H Exterior    |
|--------------------|-----------------------|
| 36" x 92" x 30"    | 38.5" x 94.5" x 33.5" |
| 42" x 92" x 30"    | 45" x 94.5" x 33.5"   |
| 48" x 92" x 30"    | 50.5"x 94.5" x 33.5"  |



#### Infant Combination Casket/Burial Vault

Superior Quality Burial Vaults



#### Daísy Chrísom™ Casket/Vault Combination

Delicately sculpted daises cover the lid of the casket-vault combination. The exterior is decorated with softly fluted corners, molded end handles and a gracefully curved base. The finish is delicate gold pearl lined in pure white velvet with a shirred valance. The pillow is surrounded with lace, a small daisy rests in the corner. Manufactured of strong molded polymer, the Daisy Chrisom<sup>TM</sup> has a precision fit tongue and groove, sealed with a special pure white butyl sealant for added protection. The Daisy Chrisom<sup>TM</sup> is supplied with a Legend of the Daisy and a presentation card and memorial seed packet to be given to parents. Backed by Doric limited 70-year warranty.

#### **Available In the Following Sizes**

|                                   | <b>Interior Size</b> | <b>Exterior Size</b>                     |
|-----------------------------------|----------------------|--|
| Daisy Chrisom <sup>TM</sup> -3 ft | 14 ½"w x 35"         | 20 ½"w x 40"                             |
| Daisy Chrisom <sup>TM</sup> -2 ft | 9"w x 23"            | $14 \frac{1}{2}$ "w x $28 \frac{1}{2}$ " |
| Daisy Chrisom <sup>TM</sup> -18"  | 8 ¼"w x 18"          | $12''$ w x $21 \frac{1}{2}''$            |



#### **Urn Vaults**

Superior Quality Burial Vaults

Included Options for Premium/Standard Urn Vaults: Choice of two tone standard paint and Name/Dates of deceased directly on carapace on request.

DIMENSIONS: Inside: 12.5" W x 12.5" L x 14.5" H Outside: 15" W x 15" L x 18.5" H

#### **Premium Urn Vaults**



Bronze DORIC /ith

an outer wall of durable concrete, an ABS Fiberlon® polyribbed plastic inner liner and a brilliant bronze inner liner. Top seal design with a matching bronze carapace on the cover.



## Lydian Doric

Triple wall construction with an outer wall of durable concrete, an ABS Fiberlon® polyribbed plastic inner liner and a gleaming copper inner liner. Top seal design with a matching copper carapace on the cover .



## Athenian DORG

Triple wall construction with an outer wall of durable concrete, an ABS Fiberlon® polyribbed plastic inner liner and a brilliant stainless steel inner liner. Top seal design with a matching stainless steel carapace on the cover.

#### **Standard Urn Vaults**





Double wall construction with an outer wall of durable concrete and an ABS Lustra-Tech® polyribbed plastic inner liner. Top seal design with a matching Lustra-Tech carapace on the cover.

White with gold marbling or Black with gray marbling carapace. Name/ Dates of deceased directly carapace.





Double Wall Construction with an outer wall of durable concrete and a Durapreme® polyribbed plastic inner liner. Twotone textured exterior.

No Name/Dates available on this vault



#### **Urn Vaults**

Superior Quality Burial Vaults



#### **Cultured Marble Urn Vaults EXECUTIVE SERIES REGULAR OR TALL**

Handcrafted cultured marble available in five different colors. Beautiful hi-gloss finish



**DUV-8924** 



**DUV-8930** 



**DUV-8920** 



**DUV-8911** 



**DUV-8912** 



**DUV-8930T** 



**DUV-8924T** 



**DUV-8920T** 



**DUV-8911T** 



**DUV-8912T** 

#### Option: Name of Deceased/Dates on carapace on request

**Tall Size** Outside 15.5"L x 12.5"W x 16.5" H Inside 11.5"L x 9.75"W x 13.5"H Weight 85 lbs

Regular Size Outside 15.5"L x 12.5"W x 11"H Inside 9"L x 12"W x 8"H Weight 65 lbs



#### Personalization

Superior Quality Burial Vaults

We offer a variety of emblems to personalize any of our DORIC Vaults (Bronze, Lydian, Athenian, Patrician, Phoenix, Tiara and Titan). All of our DORIC Vaults Tiara and Titan come with a name plate with full name, year of birth and year of death.



#### **Service Emblems**



U.S. Air Force



U.S. Army



U.S. Coast Guard



U.S. Navy



U.S. Marines



Caduceus



Lions



K of C



Masonic



American Legion



Odd Fellows



Fireman



Police



**Special Interest** 



Fisherman



Horse



Deer



Wreath



Rose



#### **Religious Emblems**















10" Our Lady of Guadalupe

Star of David 7" or 10"

7" Praying Hands

7" Cherubs

#### **Metal Emblems**

Available in Copper, Stainless Steel and Bronze

















A symbol of freedom and right, *Old Glory* A final tribute to any American who loves the flag. *Old Glory* plaque can be placed on the following vaults Bronze, Lydian, Athenian, Patrician, Phoenix, Tiara and Titan.

(Athenian with *Old Glory* pictured)

Superior Quality Burial Vaults

Note: The following carapace decals are available on the Bronze, Lydian and Athenian Vaults at no additional charge















## Carapace Personalization Superior Quality Burial Vaults



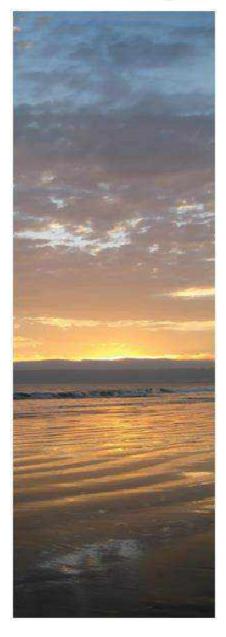




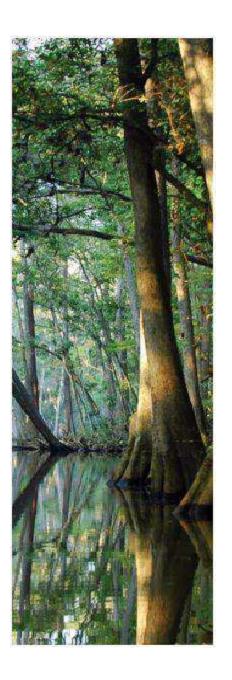


### **Carapace Personalization**

Superior Quality Burial Vaults

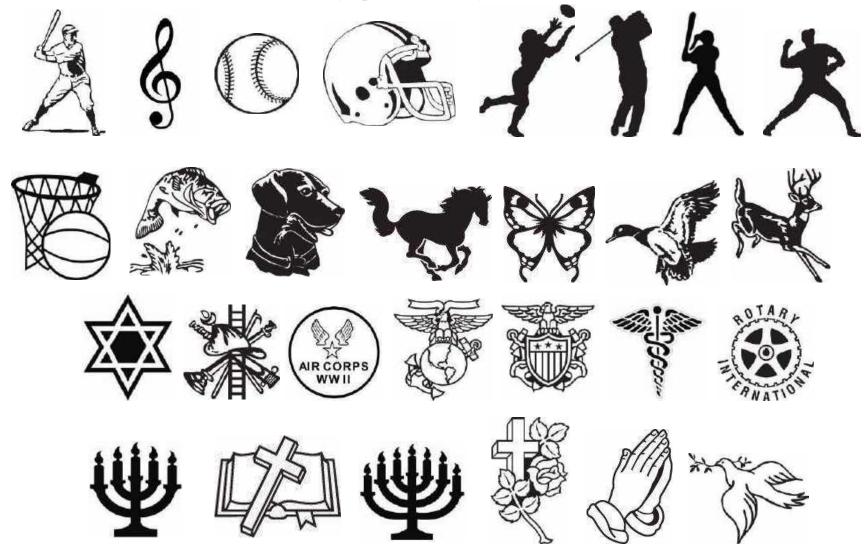








We have a wide selection of customized vinyl emblems. Our vinyl emblems can be placed only on DORIC Vaults (Olympian, Bronze, Lydian, Athenian and Patrician.)



#### Manufacturing

#### Superior Quality Burial Vaults



C&M Concrete is independently inspected by the National Concrete Burial Vault Association. These field inspections and their certification assure you of receiving a product that has been made to exacting standards. Below is a step-by-step look at how a burial vault is manufactured.



Doric vaults feature an exclusive ribbed inner lining formed to exacting standards at our manufacturing facility in Kerrville, TX.



Burial vault liner is prepared to receive its outer casing of concrete. A layer of Integra-Bond® assures proper lamination.



Integra-Seal® butyl sealing compound is laid into the seal groove on the cover of the vault.



Concrete is poured into the base form and vibrated to insure all air pockets have been removed. The process is repeated for the cover to complete the vault.



After the concrete begins to set, the forms are removed. The product is smoothed and stored for final curing and finishing.

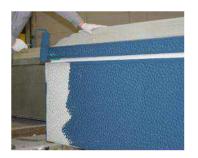
#### Manufacturing







The vault begins the controlled 28-day process of curing to a load bearing strength of 5000 pounds per square foot. It will continue to cure after it is placed in the grave.



A water resistant exterior finish is applied to the outside of the vault. A hand applied highlighting completes many Doric vaults.



Personalized nameplate and emblem are applied and the vault is prepared for delivery to the cemetery on the day of the funeral.

#### Manufacturing

Superior Quality Burial Vaults



#### **Construction Components**

#### **Plastic Inner Liners**

**DORIC FIBERLON**® plastic is formed with strengthening ribs for use as a lining in the DORIC PHOENIX®. It is a super high impact enhanced plastic. It evidences great impact and compressive strength. Consumers find applications of plastics such as FIBERLON® in NFL football helmets, telephone set casings and snowmobile or Wave runner components. The bronze, copper and stainless steel inner liners of the DORIC BRONZE®, LYDIAN® and ATHENIAN® are chemically bonded to FIBERLON® for additional strength.

**LUSTRA-TECH®** used on the DORIC PATRICIAN® is a high-gloss, high impact plastic formulated to enhance impact and tensile strength. LUSTRA-TECH® gives the PATRICIAN® a classic look of marble. Plastic similar to LUSTRA-TECH® are used in luggage and construction.

**DURAPREME**@ is used to form the linings of the DORIC TIARA® and TITAN®. It is a tough high impact plastic. When formed into a lining with strengthening ribs on all sides, it exhibits tough flexural strength. Plastics like DURAPREME® are found in consumer items such as tableware and appliance linings.

#### **DORIC Ribbed Liners**

DORIC plastic liners used on the PATRICIAN®, PHOENIX®, TIARA® and TITAN® have strengthening ribs in their design, increasing both impact and compressive strength.

**Integra-Bond**<sup>TM</sup> All DORIC burial vaults use a special bonding system. This adhesive bonds the plastic inner liner to the concrete wall and cover.

**Integra-Seal<sup>TM</sup>** All DORIC burial vaults use a butyl compound in their seal groove that merges base and cover to form a single sealed unit. This butyl compound is highly resistant to extreme fluctuations in temperature.

#### **C&M Doric Vaults Comparable to Wilbert Vaults**



Superior Quality Burial Vaults

Premium

Bronze Triple Wall Construction

Lydian Copper Construction

Athenian Stainless Steel

Wilbert

Bronze Triune

Copper Triune

SS Triune

Standard

Patrician Double Wall Construction

Wilbert

Venetian

Basic

Tiara Double Wall Construction

Titan Double Wall Construction

Wilbert

Continental

Monticello

**Basic Liner** 

Delphi Unlined

Concrete Box Double Reinforced

Wilbert

Premier

#### **C&M Doric Vaults Comparable to Wilbert Vaults**



Superior Quality Burial Vaults



#### **C&M Doric Vaults Comparable to Wilbert Vaults**



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## Thank You



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